

Work Order ID 162287***162287***

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Thursday, June 01, 2017 8:56:17 AM

Item ID: D4777-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rod End Bearing
Start Date: 6/1/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 6/6/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: JUN 01 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4777	A								
100	PURCHASING	0.00							DAS 13 9-89
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 36525								
	Purchase Part Number: 59915K274 Supplier: Mc Master Carr or CTG								
	Certificate of conformity is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.20							
Packaging	Ensure certificate of conformity is attached								
120	QC6- All purchased or subcontracted products	0.00							
120									
QC	Memo	0.00							
Quality Control									

10X 8017-65

10 DAS 38 9-89 JUN 05 2017

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18 JUN 06 2017 DAS 6 9-89

17/6/79

 JUN 06 2017

Picklist Print

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Work Order ID: 162287

162287

Parent Item: D4777-1

D4777-1

Parent Item Name: Rod End Bearing

Start Date: 6/1/2017

Required Date: 6/6/2017

Start Qty: 10.00

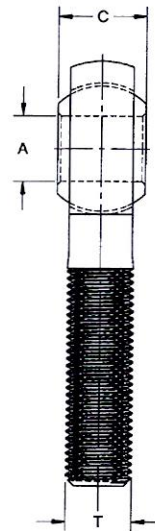
Required Qty: 10.00

Comments: IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

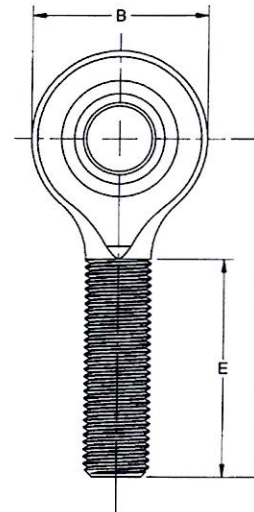
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
59915K274		Purchased	No			110	Each	0.0000	1	10			
59915K274									**				
Rod End Bearing													

10x8017-65

SPECIFICATION CONTROL DRAWING



ROD END BEARING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 162287M5
170601

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	13.08.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4777
REV. A
SHEET 1 OF 1
TITLE
ROD END BEARING
SCALE
NTS
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36525

Purchase Order Date 6/1/2017

PO Print Date 6/1/2017

Page Number 3 of 5

Order From :

VU-MCM001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone

330 995 5500

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$13.26

7

59915K274

Rod End Bearing

6/5/2017

Yes

6/5/2017

10.00

Each

\$19.05

\$190.50

AS PER DWG D4777 REV. A
B162287

SP17-6-5

Line Total:

DAS
38
9-89

\$190.50

8

53485K22

Hose Fitting

6/5/2017

FN

Yes

6/5/2017

10.00

Each

\$2.56

\$25.62

AS PER DWG D5421 REV. B
B162286

Line Total:

\$25.62

9

5155T28

Hose

6/5/2017

FN

Yes

6/5/2017

4.00

Each

\$35.20

\$140.80

AS PER DWG D5421 REV. B
B162285
4 PCS OF 10 FT

Note:

6/1/2017

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO36525
Order Placed By
Chantal Lavoie

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06/01/2017

McMaster-Carr Number
4026112-01

Line	Product	Ordered	Shipped
1	75935A651 3M VHB Foam Tape - Adhesive on Both Sides #4930, 1/2" Width x 72 Yards Length, .025" Thick	1 Each	1
2	90965A160 316 Stainless Steel Washer for M5 Screw Size, 5.3 mm ID, 10 mm OD, Packs of 100	1 Pack	1
3	9753K13 Flexible Vinyl Push-on Round Caps for 3/16"-1/4" OD, 3/4" Inside Height, Packs of 100	1 Pack	1
4	91525A120 316 Stainless Steel Washer Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	4 Packs	4
5	91249A146 Phillips Rounded Head Screw Black-Oxide 18-8 Stainless Steel, 6-32 Thread Size, 3/8" Long, Packs of 100	1 Pack	1
6	90145A630 18-8 Stainless Steel Dowel Pin 3/8" Diameter, 1-3/4" Long, Packs of 5	1 Pack	1
7	59915K274 Corrosion-Resistant Ball Joint Rod End 3/8"-24 Thread, Right Hand	10 Each	10
8	53485K22 Push-on Brass Barbed Hose Fitting 1/4" ID, 7/16"-20 UNF 37 & 45 Degree Female Flared End, Packs of 5	2 Packs	2
9	5155T28 Laboratory Tygon PVC Tubing for Chemicals 1/4" ID, 1/2" OD	40 Feet	40
10	5128A57 Low-Profile, Hold-Down Toggle Clamp with Locking Handle, Open Arm, 750 lbs. Holding Capacity	3 Each	3
11	2702T32 Rubber on Polypropylene Wheel Cart-King Caster Swivel, 4" x 1-1/4" Wheel Size, 300 lb Capacity, Easy-Roll Bearing	4 Each	4
12	90876A450 Wing Nut Steel, 1/2"-13 Thread Size, Packs of 1	2 Packs	2

SP17-6-5

DAS
38
-80